



ENGLISH 2015

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**pör
ner**
PÖRNER GRUPPE



General planning of the largest bioethanol plant in Austria with an investment worth EUR 125 mil. for Agrana AG at Pischelsdorf



WE CREATE PROCESS PLANTS

The Pörner Group, a technology-oriented engineering company plans, designs, manages and supervises the construction of plants for the process industry - from the idea all the way to the finished product in the required quantity with the required quality.

The decisive extra in innovation, commitment and reliability results from the expertise gained from over 2,000 executed projects – these range from minor modifications to large scale investments of more than EUR 100 mil. The team of 500 engineers and specialists guarantees the expeditious and efficient execution and professional project implementation.

The Pörner Group follows with "Anlagenbau 4.0" the modern approach not only to consider the information processing but also by taking a holistic view of ALL disciplines and components of the system "process plant" with a resultant engineering layout that ensures the highest possible operational efficiency for today and for the future.

It takes a lot of know-how to provide highly automated process plants with the world's best and most innovative technical components and systems, to utilize raw materials and resources optimally by minimized energy consumption and ensuring good environmental compatibility. The Pörner Group as a well-positioned company can fulfil these tasks from a single source.

In the field of bitumen technology the company is market leader with the Biturox® process at international level and has developed the Pörner Bitumen Packing System for a cost-effective transport of bitumen in cold condition.

Our mission is to increase productivity and sustainability through the use of the latest technology – for new plants as well as for reconstructions. This enables our clients to achieve the best competitiveness in their industry sector.

Andreas Pörner and Peter Schlossnikel
Managing Partners of Pörner Group



DI Andreas Pörner



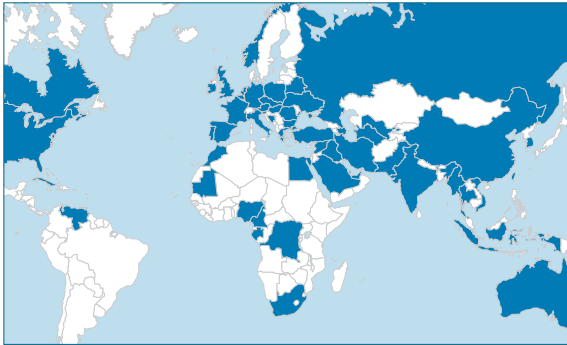
DI Peter Schlossnikel

ANLAGENBAU 4.0

We build plants with the decisive extra in innovation, flexibility and productivity.



THE PÖRNER GROUP



The Pörner Group is trusted all over the world

The group designs, constructs and delivers industrial process plants including turn-key projects worldwide for the refinery, petrochemical and chemical, gas, power generation, environmental and pharmaceutical industries and industrial production.

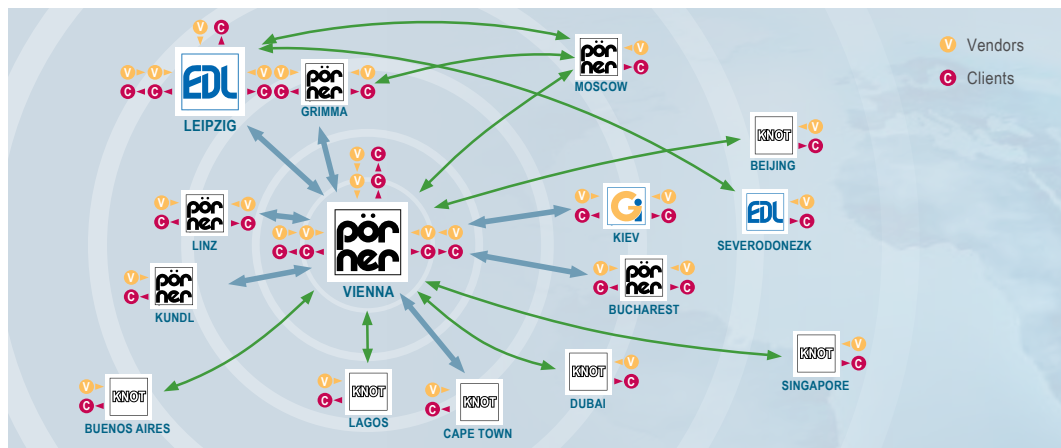
The company offers the full range of engineering services to design, expand or modernise process plants for the industry.

A NETWORK OF ENGINEERING COMPETENCE

The Pörner Group, based in Vienna (Austria), is present in nine locations worldwide. Companies and offices operating under the banner of the Pörner Group are located in Austria (Linz, Kundl), Germany (Grimma) and Romania (Bucharest/Ploiesti) including the wholly-owned subsidiaries of EDL Anlagenbau Gesellschaft mbH in Leipzig (Germany), EDL Engineering TOV in Severodonetsk (Ukraine), JSC Gazintek in Kiev (Ukraine) as well as a representative office in Moscow (Russia). Together they form a potent and unique engineering network in Central and Eastern Europe.

All group companies feature a uniform organizational structure and each of them is able to set up entire systems and plants with their specialists and equipment.

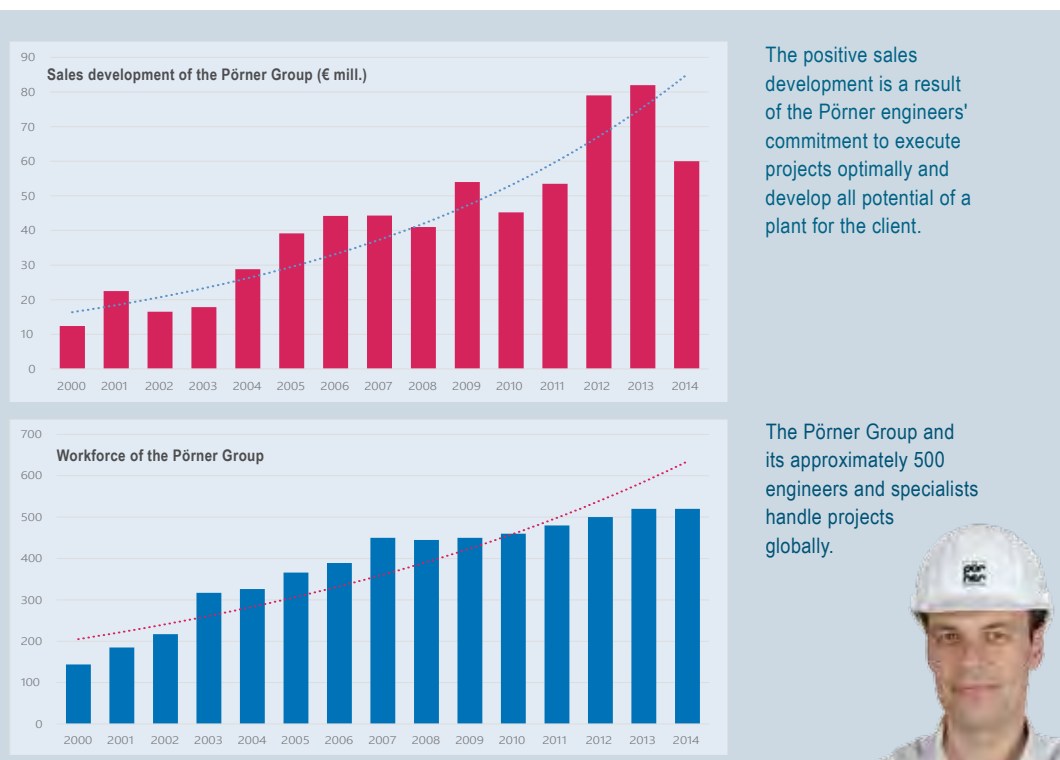
The group has established a close working relationship with leading licensors and process partners, regulatory bodies, suppliers and construction contractors. Therefore, the Pörner Group is able to execute complex state-of-the-art projects in a flexible manner, within the prescribed time and budget limit.



AN INNOVATIVE TECHNOLOGY AND SERVICE PROVIDER

Process competence is the necessary basis for putting state-of-the-art technologies into practice worldwide, as well as for implementing projects from classical engineering through to turn-key plants, all from one source.

The long list of international references of the Pörner Group gives clients the security so that they can entrust their investment to a partner who can rely on long years of experience, special know-how and time-tested solutions.



QUALITY / CERTIFICATIONS

All companies of the Pörner Group operate a Quality and Safety Management System certified by TÜV in accordance with EN ISO 9001:2008 and SCC**: 2011 safety certificate. This is a pre-condition to plan and build industrial plants utmost safely and environmentally friendly.

Since 2012 the Pörner Group has been certified in Russia and entitled to do engineering, as well as construction and installation services for the Russian refinery industries according to Russian standards.





Revamp of the vacuum distillation unit VT3
for PCK Raffinerie GmbH in Schwedt / Germany



SERVICE PORTFOLIO OF THE PÖRNER GROUP

The Pörner Group provides all engineering services required for the construction of state-of-the-art, automated and highly productive process plants: from a single source, forming an integrated unit.

As a process-oriented plant engineering company the Pörner Group assists its clients from the very first concept through to the turn-key completion of the plant: in each project phase, tailored to the customers specific requirements.

ALL FROM ONE SOURCE

PROJECT DEVELOPMENT

- Consulting
- Conceptual design
- Technology selection and procurement
- Project study including budgeting (Project definition studies)
- Authority engineering

STUDIES

- Feasibility studies / Profitability analyses
- Environmental impact assessments
- Safety risks analyses / Safety reports
- Expert reports / Test reports
- Market studies

PROJECT MANAGEMENT

- Project management
- Coordination and expediting
- Contracting
- Claim management
- Training of plant personnel
- After-sales services

ENGINEERING SERVICES

- Licensing
- Basic engineering / FEED
- Detail engineering
- Global sourcing / Procurement of equipment and external services
- Delivery of entire plants
- Local construction supervision
- Commissioning

"Your project: as unique as your fingerprint"



CORE COMPETENCES

BITUROX® BITUMEN: THE WORLD'S NUMBER ONE

The Pörner Group is licensor for the Biturox® process, the leading bitumen oxidation technology for the production of high-quality bitumens in modern refineries. With the Biturox® process it is possible, by way of controlled oxidation to produce high-quality bitumen from a greater range of crude oils and refinery feedstock. The resulting product is bitumen that has improved thermal susceptibility and stability.



Biturox® PARCO, Pakistan, 2012

The Pörner Group licenses, designs and supplies turn-key Biturox® plants according to customers' requirements, also as an all-round package including the related infrastructure, such as tank farms, filling and/or packing stations.

In four decades the Pörner Group has granted more than 45 Biturox® licenses. 39 plants have been built world-wide.

BITUROX®
BITUMEN OXIDATION TECHNOLOGY

FORMALDEHYDE AND ITS DERIVATIVES



Formalin plant, Dynea Erkner GmbH, Germany, 2015

For more than 20 years Pörner has been cooperating with renowned European licensors and know-how partners to build plants for the formaldehyde product family, such as: Formalin, UFC, hexamine, pentaerythritol, UF, MUF, MF, PF resins, novolak und bakelites.

In close cooperation with Dynea, a long-time partner, the silver catalyst process for the production of formalin has been constantly improved to become the best of its kind. Technical and economic references as well as 20 plants so far, confirm that.

FORMALDEHYDE
+ DERIVATIVES

FOCUS ON PROCESS ENGINEERING

Process engineering as the driving force of plant engineering is of particular importance for the Pörner Group. 50 process engineers develop and optimize processes that are one step ahead of the competition. This is why the company maintains laboratories and pilot plants for chemical tests and analyses.

In cooperation with leading research institutes, the Pörner Group develops new technologies for large-scale plants and optimizes own technologies, such as:

- The Biturox® process
- Solvent deasphalting process (SDA) for the sustainable processing of refinery residues
 - Dewaxing / deoiling of slack wax to produce base oils
 - Pörner Bitumen Packing System
 - High-purity silicon gained from rice husks

SDA
BY PÖRNER GROUP



SDA test station, Leipzig

REVAMP – SUSTAINABILITY IN A SPECIAL FORM

The product quality, energy efficiency, environmental technology and operational safety of a plant can be significantly improved by the application of new technologies. The necessary investment costs may only be 10 to 20 % compared to a new construction project and can be realized within a relatively short time during regular shutdown times.

The Pörner Group and, in particular its subsidiary, EDL Anlagenbau Gesellschaft, Leipzig, are declared revamp specialists. In the last ten years around 90 revamps have been successfully completed.

Revamp benefits:

- Increased product quality
- Optimized process management (debottlenecking)
- Higher environmental compatibility
- Less energy consumption
- Better availability and safety

REVAMPED
BY PÖRNER GROUP



Modernization of crude oil distillation plant RD4, OMV AG, Austria, 2014



EDL – the revamp specialist from Leipzig

09



Erection Polyethylene plant PE4 and extension including black colouring unit in Schwechat / Austria for Borealis Polyolefine GmbH



PROJECT EXECUTION

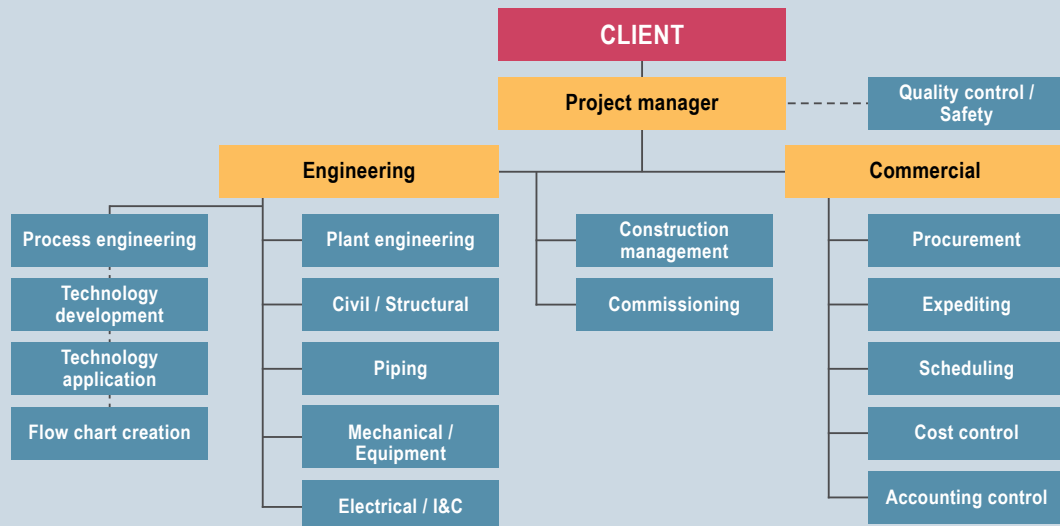
The name Pörner stands particularly for a decisive extra when it comes to project execution. The corporate structure, covering all engineering disciplines needed to set up complete industrial facilities, as well as 500 engineers and specialists with a wealth of experience, guarantee that projects are executed from one source, based on the clients' specifications and standards - and the applicable national norms (DIN, ANSI, GOST, etc.).

Short decision-making paths are the basis for realizing highly automated process plants according to the concept "Anlagenbau 4.0" (which means to take a holistic approach to all components and systems for optimization) un-bureaucratically and flexibly, as well as efficiently and budget-friendly.

ANLAGENBAU 4.0

For large-scale projects the Pörner Group offers:

- Know-how in executing projects worldwide
- Complete organizational structure including all disciplines
- Engineering capacities for large-scale projects (approx. 650,000 h/a)



For each project a project team is formed depending on the needs. Task force teams for special assignments or project teams of matrix-type organization for large-scale projects make sure that the client's requirements are met.

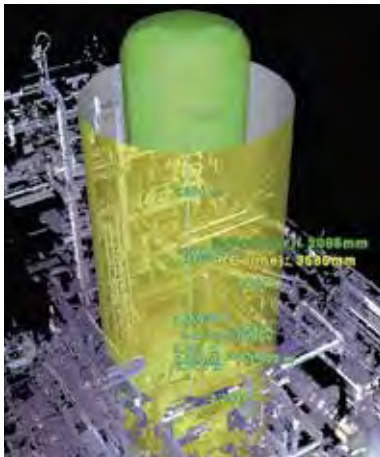
For the client's convenience there is only one contact for the overall solution and coordination: The Pörner Project Manager.

"More than 40 years of experience in plant construction – your reliable engineering partner"

MODERN ENGINEERING SOFTWARE

The ongoing trend in plant engineering is characterised by reducing project lead times with increasingly stringent quality requirements. All planning phases of a project are created by state-of-the-art software tools and innovative EDP systems.

In addition to the known systems such as, Comos PT and SmartPlant P&ID for the development of schemes with database connection or 3D planning software such as, PDMS, PDS and SmartPlant 3D, the company also promotes in-house software developments. Detailed information on the utilized software applications can be found on the Pörner Homepage (www.poerner.at).



Software solutions of the latest generation visualize plants and allow a dynamic simulation of processes. When it comes to revamps, site surveying is done by laser scanning.

Collision check by laser scanning for the lifting of the new reactor at OMV Burghausen

SOURCING FROM THE BEST



Manufacturing of the new HDS3 reactor at MAN for OMV, Austria 2015

The Pörner Group has established close ties with leading vendors for decades.

As an important element of the concept "Anlagenbau 4.0" the equipment is sourced globally from the most reputable suppliers on the world market and added to components (steel structures, mechanical / electrical equipment etc.) and services that are available locally.

So, clients can enjoy a high plant availability at favorable overall costs.



COOPERATION BASED ON PARTNERSHIP

Mutual trust between the client and the future end-user of the plant and the Pörner Group, as the custodian of their interests, is the foundation to jointly build complex plants in an optimal manner. This is realised by means of engineering, time scheduling and budget-friendliness.

Over the years, the Pörner Group has earned the respect and trust of renowned refineries and chemical plant operators, such as OMV, Borealis, PCK, Shell and TOTAL by working on the basis of engineering and framework agreements.

The company offers:

- Customer-oriented execution concepts
- Full independence in the selection of suppliers
- Growth in value
- High plant profitability
- Significant cost reductions by optimized process
- Environmentally plant engineering and construction
- Project languages: German, English, Russian



Signing the contract for a Biturox® plant with PARCO, Pakistan, 2011



THE PÖRNER CORPORATE CULTURE

Working for the Pörner Group means teamwork with direct communication and clear-cut structures. Specialists who know the ins and outs of plant engineering over many years are the foothold of the company. A combination of experienced lead engineers and dynamic young talents are the basis for the performance capability of the Pörner project teams.

Since its foundation the Pörner Group relies on the personal responsibility of the staff based on a continuous process of education and learning. Personal commitment of all employees produces extraordinary results with the extra of innovation, flexibility and productivity that is typical for Pörner.



Project and department manager meeting in Vienna

REFERENCES: REFINERIES



CRUDE OIL DISTILLATION UNIT RD4

Modernization of the crude oil distillation unit (RD4) in several stages with different focuses

Scope of Pörner and EDL: FEED, basic engineering, detail engineering, procurement and expediting, construction supervision, commissioning

Client: OMV AG

Location: Schwechat / Austria

Year: 2010 / 2014 / 2016



DESULPHURISATION UNIT DK2

Modernization of the desulphurisation unit by replacing a fission reactor and new built stripping columns

Scope of EDL: Basic engineering, authority engineering, detail engineering, procurement, site and construction supervision

Client: PCK Raffinerie GmbH

Location: Schwedt / Germany

Year: 2014



VAKUUM DISTILLATION UNIT VT3

Replacement of the vacuum column for energy efficiency increase of the vacuum distillation unit and modification to the deep-cut process

Scope of EDL: Extended basic engineering, detail engineering, procurement, site and construction supervision

Client: PCK Raffinerie GmbH

Location: Schwedt / Germany

Year: 2013

FURTHER REFERENCES

Plant	Client	Location / Country	Year
Revamp of hydrodesulphurisation plant HDS3	OMV AG	Schwechat / Austria	2015
Revamp of alkylation and FCC plant	TOTAL Raffinerie Mitteldeutschland GmbH	Leuna / Germany	2014
Hydrodesulphurisation units for kerosene and diesel fuel	OJSC "Tatneft"	Nizhnekamsk / Russia	2014
Revamp tank farm	OMV Petrom SA	Petrobrazi / Romania	2013
Atmospheric and vacuum distillation unit AVT-6	Russian refinery	Russia	2012
Propane deasphalting plant	H&R Ölwerke Schindler GmbH	Hamburg / Germany	2011
Revamp FCC gas concentration unit	PCK Raffinerie GmbH	Schwedt / Germany	2010

REFERENCES: BITUROX®



BITUROX® PLANT ROSTOV

Construction of a Biturox® plant for the production of paving-grade bitumen

Pörner scope:	Basic & detail engineering, procurement, supply of key components, construction supervision, commissioning support, documentation
Client:	OJSC Novoshaktinskij Zavod Nefteproduktov
Location:	Rostov / Russia
Year:	2015



BITUROX® PLANT PARCO

Construction of a Biturox® plant for the production of paving-grade bitumen

Pörner scope:	Basic & detail engineering, procurement, supply of key components, construction supervision, commissioning support, documentation
Client:	Pak-Arab Refinery Ltd (PARCO)
Location:	Qasba Gurjat / Pakistan
Year:	2012



BITUROX® PLANT SAMIR

Turn-key Biturox® bitumen plant including tank farm and truck filling station

Pörner scope: General planning incl. license, financing support, project management, basic engineering, detail engineering, procurement and delivery of the entire plant, construction supervision, commissioning, training and documentation

Client: Société Anonyme Marocaine de l'Industrie du Raffinage (SAMIR)

Location: Mohammédia / Morocco

Year: 2011

FURTHER REFERENCES

Plant	Client	Location / Country	Year
Biturox® plant Sohar	ORPIC - Oman Oil Refineries and Petroleum Ind. Co.	Sohar / Oman	2015
Biturox® plant Ras Tanura	Saudi Aramco	Ras Tanura / Saudi Arabia	2015
Biturox® plant Baiji	Al-Wataniya Group for Oil & Gas	Baiji / Iraq	2015
Biturox® plant Barauni	IOCL - Indian Oil Corporation Ltd.	Barauni / India	2013
Biturox® plant Gujarat	ESSAR Oil Ltd.	Gujarat / India	2012
Biturox® plant Karbala	SCOP - State Company for Oil Projects	Karbala / Iraq	2012
Biturox® plant La Rabida	CEPSA - Compañía Española de Petróleos	La Rabida / Spain	2011

REFERENCES: CHEMICAL/PETROCHEMICAL



INDUSTRIAL-SCALE POLYETHYLENE PLANT PE 4

New industrial-scale polyethylene plant based on the Borstar process as partner of Technomont Spa.; general planning to extend the plant by a black coloring unit in 2008

Pörner scope: Detail engineering for civil/structural and electrical, procurement support, construction supervision, site coordination according to BauKG
Client: Borealis Polyolefine GmbH
Location: Schwechat / Austria
Year: 2005 / 2008



WAX MOLDING PRODUCTION UNIT

Modernization of an existing wax molding production unit with capacity expansion and energy saving measures

Pörner scope: Detail engineering of the new wax molding production lines, cooling & control system, procurement, supply of equipment, site supervision
Client: AMOC Alexandria Mineral Oils Company
Location: Alexandria / Egypt
Year: 2014



POLYPROPYLENE PILOT PLANT

Revamp of the polypropylene production plant on the Borstar process

Pörner scope: Detail engineering for civil/structural, electrical/I&C, equipment and piping, process support, construction supervision, commissioning assistance
Client: Borealis Polyolefine GmbH
Location: Schwechat / Austria
Year: 2010

FURTHER REFERENCES

Plant	Client	Location / Country	Year
Cyclohexanon plant	DOMO Caproleuna GmbH	Leuna / Germany	2015
Modernization of phenolic resin plant	Dynea Erkner GmbH	Erkner / Germany	2015
Raw material purification for PE4 unit	Borealis Polyolefine GmbH	Schwechat / Austria	2015
Modernization of formalin plant	LERG SA	Pustkow / Poland	2015
Formalin resin plant	Latvijas Finieris AS	Riga / Latvia	2014
Modernization of butadiene production plant	OMV AG	Schwechat / Austria	2014
Modernization of fertilizers and basic chemicals production plants	Borealis Agrolinz Melamine GmbH	Linz / Austria	2013

REFERENCES: CHEMICAL/PETROCHEMICAL



HEXAMINE PLANT

Construction and delivery of a hexamine production plant incl. GOST-R certificate

Pörner scope: General planning incl. authority engineering, basic & detail engineering, procurement, supply of equipment, material & process control system, construction supervision, start-up assistance, documentation

Client: OJSC Metafrax

Location: Gubakha / Russia

Year: 2011



FORMALIN PLANT

Turn-key formalin plant based on the Dynea silver catalyst process incl. methanol and formalin tanks and methanol unloading station

Pörner scope: Turn-key incl. authority engineering, basic and detail engineering, procurement, delivery, construction supervision, commissioning

Client: LANXESS AG

Location: Krefeld-Uerdingen / Germany

Year: 2011

FURTHER REFERENCES

Plant	Client	Location / Country	Year
Solar silicon plant	PV Crystalox Solar Silicium GmbH	Bitterfeld / Germany	2011
Copper / Zinc catalyst production plant	Südchemie AG	Heufeld / Germany	2009
Polyester and alkyd resin plant	Spolchemie	Usti nad Labem / Czech Republic	2007 / 2009
Novolac and powder bakelite plant	OSJC Metafrax	Orechowo-Sujewo / Russia	2009
Polyamide 6 production plant	OSJC Metafrax	Gubakha / Russia	2009
Formalin plant	Dynea Austria GmbH	Krems / Austria	2009
Glycidic ether production plants	LEUNA Harze GmbH	Leuna / Germany	2008



CATALYST PRODUCTION PLANT

Turn-key construction of the world's first high-tech catalyst production plant for the gas-to-liquid process with no prior pilot plant

Pörner scope: Turn-key incl. basic & detail engineering, EMSR incl. process control system, procurement, delivery, construction supervision, commissioning

Client: Süd-Chemie Qatar WL

Location: Messaieed / Qatar

Year: 2008

REFERENCES: GAS INDUSTRY



LIQUID PETROL GAS LOADING FACILITY

Turn-key construction of a LPG loading station for tank trucks with a capacity of 240 TPD

Pörner scope: Authority engineering, basic engineering, detail engineering, procurement, project management, site supervision, start-up
Client: OMV Petrom SA
Location: Petrobrazi / Romania
Year: 2014



NATURAL GAS REDUCTION UNIT

Revamp of a natural gas reduction unit with exchange of the whole prime line installation (grid gas connector, pre-heating, pressure reducing valve) acc. to variation study

Pörner Scope: Basic & detail engineering, authority engineering, project management, tender, site management, commissioning support
Client: Borealis Agrolinz Melamine GmbH
Location: Linz / Austria
Year: 2013



REVAMP OF GAS STORAGE FACILITY AT SCHÖNKIRCHEN

Revamp of gas storage facility at Schönkirchen/Reyersdorf

Pörner scope: Tendering, bid comparison and award recommendation, project management, commissioning assistance, verification of invoices and bills of quantities for electrical/I&C, process control system
Client: PLE con / OMV GAS
Location: Schönkirchen Reyersdorf / Austria
Year: 2008

FURTHER REFERENCES

Plant	Client	Location / Country	Year
LPG tank wagons loading facility	OMV Petrom S.A.	Petrobrazi / Romania	2014
Air separation plant	LINDE Gas Vietnam	Phu My / Vietnam	2013
TGL- gas compressor stations	Salzburg Netz GmbH	Auerbach & Feistritz / Austria	2013
TGL- gas pressure gauging stations	Salzburg Netz GmbH	Maglern & Arnoldstein / Austria	2013
Air separation plant	Carbuos Air Products Group	Sagunto / Spain	2012
Gas sweetening plant / Sulphur recovery plant	French Engineering Company	Kharyaga / Russia	2011
Modernization Natural gas processing plant Aderklaa I	OMV AG	Aderklaa / Austria	2008

REFERENCES: POWER GENERATION & ENVIRONMENTAL INDUSTRY



USED OIL RE-REFINING PLANT (HYLUBE2)

Construction of a used-oil re-refining plant (Hylube2) based on UOP technology

EDL scope:
Basic engineering, detail engineering, drawing up bid and order documentation, commissioning assistance

Client:
Puralube Raffinerie GmbH

Location:
Zeitz / Germany

Year:
2008



BIOETHANOL PLANT AGRANA

Turn-key construction of Austria's largest bioethanol plant with capital investment of EUR 125 mil. A positive environmental compatibility assessment was completed within seven months and the plant was built within just 14 months, on time and on budget.

Pöerner scope: General planning, incl. environmental compatibility assessment, project management, detail engineering, site supervision, commissioning

Client: Agrana AG

Location: Pischelsdorf / Austria

Year: 2007



PLASTICS RECYCLING PLANT MBA

General planning of a recycling plant to recover single-variety plastics from electronic and automobile scrap

Pöerner scope: Planning incl. architecture, civil/structural, engineering for mechanical and electrical/I&C, construction supervision

Client: MBA Polymers Austria

Location: Kematen / Austria

Year: 2005

FURTHER REFERENCES

Plant	Client	Location / Country	Year
Sulfur recovery plant	OJSC Norilsk Nickel	Norilsk / Russia	2015
5,8 MW back pressure turbine & generator	OMV Petrom SA	Petrobrazi / Romania	2015
Recovery area for plant RP2	Borealis Polyolefine GmbH	Schwechat / Austria	2015
Water supply & distribution system for a steel mill	Siemens VAI Metals Technologies GmbH	Novoshakhtinsk / Russia	2012
Carbon dioxide liquification plant	Air Liquide Austria GmbH	Pischelsdorf / Austria	2012
Rhine harbour steam turbine power plant Block 8	Kremsmüller Group	Karlsruhe / Germany	2012
Emission reduction	SHELL Deutschland Oil GmbH	Heide / Germany	2011

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