

Selected References

Biturox® Bitumen Processing Units



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Selected References

Biturox Licenses

Client	Place	Country	Start	End
Project description	Services and supplies by Pörner	<i>Remark</i>	Project / Scope	
SCOP State Company for Oil Projects <i>Biturox® Nassiriya</i> Installation of a grassroot refinery, including a Biturox® Bitumen Plant with offgas treatment & heat recovery	Nassiriya License, basic engineering, procurement and supply of proprietary equipment, site supervision, commissioning support	Iraq <i>330.000TPA Road Grade 40/50, 60/70, 80/90; Industrial Grade 20/30</i>	2011 Green field <i>EPCM</i>	2018
NRC North Refineries Company <i>Biturox® Kirkuk</i> Installation of a Biturox® Bitumen Plant with offgas treatment & heat recovery; product storage and truck loading area within a new grassroot refinery	Kirkuk License, basic engineering, site supervision, commissioning support and documentation	Iraq <i>153.000TPA 220 TPD - Pen 40-50, Pen 60-70, Pen 80-100, Road Grade - 245 TPD, SP/Pen 115/10, SP/Pen 105/20</i>	2010 Green field <i>ECM</i>	2018
ORPIC Oman Oil Refineries and Petroleum Ind. Co. <i>Sohar Refinery Improvement Project</i> Construction of a Biturox plant in an existing refinery with two reactors	Sohar License, basic engineering, detailed engineering, pilot tests, commissioning and start-up support, documentation, training	Oman <i>2 x 516 TPD RG: PEN 60-70</i>	2014 Brown field <i>E</i>	2016
Saudi Aramco <i>Biturox® Ras Tanura</i> Installation of a new Biturox® bitumen processing plant for production of road grade bitumen	Ras Tanura License, basic engineering, detailed engineering, procurement and supply of key equipment, start-up assistance, documentation	Saudi Arabia <i>3.200 TPD A-970, Road grade</i>	2014 Green field <i>EPCM</i>	2016
Al-Wataniya Group for Oil&Gas <i>Biturox® Baiji (Turn-key)</i> Installation of a bitumen production complex including a biturox plant	Beiji License, basic engineering, detailed engineering, procurement and supply of process unit, site supervision, start-up assistance and documentation (turn-key)	Iraq <i>2 x 250.000TPA Road Grade 40/50, 60/70</i>	2013 Green field <i>EP</i>	2016



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SRC South Refineries Company <i>Biturox® Maissan</i> Installation of a new Biturox® bitumen processing plant for production of road and industrial grade bitumen	Maysan License, basic engineering, site supervision, commissioning support and documentation	Iraq <i>153.000TPA 220 TPD - Pen 40-50, Pen 60-70, Pen 80-100, Road Grade - 245 TPD, SP/Pen 115/10, SP/Pen 105/20</i>	2011 Green Field <i>ECM</i>	2015
State Company for Oil Projects (SCOP) <i>Biturox® Kerbala</i> Installation of a Biturox® Bitumen plant within a grass-root refinery; site constructions to be expected in 2014	Karbala License, basic engineering, site supervision, commissioning support and documentation	Iraq <i>72.000 TPA 200 TPD; Road Grade 30/40, 60/70, 80/100</i>	2009 Green Field <i>ECM</i>	2015
OJSC Novoshakhtinskij Zavod Nefteproduktov <i>Biturox® Rostov</i> Installation of a grass root Biturox® Bitumen Plant including storage tanks and filling station	Novoshakhtinsk License, basic engineering, detailed engineering, procurement and supply of proprietary equipment, site supervision, commissioning support, documentation	Russia <i>2 x 330.000TPA; 2.200 TPD - BND 60/90, BND 40/60; BND 90/130, Road Grade</i>	2011 Brown field <i>EP</i>	2014
Pak-Arab Refinery Ltd (PARCO) <i>Biturox® PARCO</i> Installation of a Biturox® bitumen oxidation plant for production of industrial and road grade bitumen	Qasba Gujrat License, basic engineering, detailed engineering, site supervision, commissioning, training and documentation	Pakistan <i>180.000 TPA Pen 80-100, Pen 60-70, Pen 30-40, Pen 10-20, Road Grade</i>	2008 Green field <i>EP</i>	2012
ESSAR OIL Ltd <i>Biturox® ESSAR</i> Installation of a Biturox® bitumen oxidation plant for production of industrial and road grade bitumen	Gujarat License, basic engineering	India <i>72.000 TPA</i>	2010 Green field <i>EP</i>	2011

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CEPSA Compañía Espanola de Petróleos <i>Biturox® CEPSA</i> Installation of a Biturox® bitumen processing plant for production of special road grade bitumen	La Rabida	Spain	2009	2011
	License, basic and detailed engineering, procurement and supply process equipment, commissioning, start-up assistance and documentation	390.000 TPA 1.150 TPD; Road Grade 50/70, 70/100, 30/45	Green field EP	
SAMIR Oil Refinery <i>Biturox® SAMIR</i> Turn-key installation of a Biturox® bitumen oxidation plant including storage tanks and HGV filling station	Mohammedia	Morocco	2009	2011
	Turn-key: license, financial support, project management, basic and detail engineering, purchase and supply of process unit, construction, site supervision, commissioning and documentation	290.000 TPA Road Grade 40/50, 60/70, 80/100; Industrial Grade 90/25	Green field EPC	
Qatar Petroleum <i>Biturox® Qatar</i> Installation of a bitumen oxidation plant according to the Biturox® Technology	Al Shaheen Refinery	Qatar	2008	2008
	License, basic engineering	100.000 TPA	Engineering E	
Soroush Oil Refinery <i>Biturox® Meerat</i> Basic engineering for a vacuum distillation plant / atmospheric distillation based on Biturox-® Plus technology inclusive process simulation and equipment specifications	Qeshm	Iran	2007	2007
	License. basic engineering including process, machinery/apparatus, piping layout, electric-instrumentation-automation and civil engineering	300 TPD	Modernisation E	
Bharat Petroleum Kochi Refinery <i>Biturox® Kochi</i> Installation of a new bitumen plant incl. off gas treatment according to the Biturox® technology	Cochin	India	2006	2007
	License, basic engineering, supply of key equipment and off gas treatment system, site supervision, commissioning, training and documentation	1.135 TPD VG 10, VG20, VG30, VG 40, Road Grade	Green field EP	



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Indian Oil Corporation Ltd., Mathura Refinery <i>Biturox® Mathura</i> Revamp of an existing bitumen plant on basis of the Biturox® process for production of special road grade bitumen	Mathura License, basic engineering, detailed engineering, supply of key equipment, site supervision, start-up, training and documentation	India 2.250 TPD 700.000 TPA S35, S65, S90 Road Grade	2006	2007
JSC "TAIF-NK" <i>Biturox® Nizhnekamsk</i> Installation of a Biturox® plant	Nizhnekamsk Feasibility study, license, basic engineering for the process unit, detail engineering, procurement and supply of the process unit, site supervision, start-up assistance and documentation	Russia 2 x 720 TPD R+B: 44-48 °C, PEN 60-70, Road Grade	2005	2007
OMV AG <i>Biturox® OMV</i> Installation of a Biturox® Bitumen plant for production of special road paving bitumen	Schwechat License, basic design, detail engineering, procurement and supply of the process unit, site supervision, start-up assistance, training and documentation	Austria 240 TPD R+B: 80-90 °C, PEN 10-20 Road Grade	2005	2006
Paramo A.S. <i>Biturox® Paramo</i> Installation of a Biturox® plant for the production of industrial and road grade bitumen	Pardubice License, basic design for the process unit, detailed engineering, procurement and supply of the process unit, site supervision, start-up assistance, training and documentation	Czech Republic 1.300 TPD 2150, Pen 50-70, Pen 30-50, Ben 20-30, Pen 10-25, Pen 5-30	2005	2006
Grupa Lotos S.A. <i>Biturox® Lotos</i> Extension of an existing bitumen production by Biturox® process	Gdansk License, basic design for the process unit, detailed engineering, procurement and supply of key equipment, site supervision, start-up assistance, training and documentation	Poland 1.680 TPD;	2004	2005



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MBW Mitteldeutsches Bitumenwerk <i>Biturox® MBW, Work III Gerstewitz</i> Installation of a Biturox® bitumen processing plant (turn-key)	Webau License, basic design for the process unit, detailed engineering, procurement and supply of the plant equipment and material, civil and mechanical erection, start-up assistance, training and documentation (general contracting)	Germany <i>250 TPD Pen 10-20, 10-25, 20-30, 25-35, 30-40</i>	2004	2005
BP Lavera <i>Biturox® Lavera</i> Revamp of an existing oxidation plant on basis of the Biturox® process	Lavera License. basic design for the process unit, delivery of key equipment (reactors, agitators) start-up assistance and training	France <i>750 TPD</i>	2003	2004
Gujarat Refinery <i>Biturox Gujarat</i> Installation of a Biturox® bitumen processing plant for production of industrial and road grade bitumen	Gujarat License, basic design for the process unit, detailed engineering, procurement and supply of selected/proprietary equipment	India <i>1.560 TPD R+I: 65 TPH, PEN 60/70 or PEN 80/100; 35 TPH, PEN 30/40;</i>	2001	2002
Jarbit / Slavneft <i>Biturox Jarbit</i> Revamp of an existing oxidation plant on basis of the Biturox® process	Yaroslavl License, basic design for process and off-plot units, detailed engineering, procurement and supply of the plant equipment and material, site supervision, start-up assistance, training and documentation	Russia <i>960 TPD R+B: 44-48 °C, PEN 100-125 Road Grade</i>	2000	2002
SOC Simosa Oil Company <i>Biturox® Taiwan</i> Installation of a Biturox® bitumen processing plant	Mailiao License, basic design, detailed engineering, procurement and supply of equipment, site supervision, start-up assistance, training and documentation	Taiwan <i>1.032 TPD PEN 40/50 & 85/100 Road Grade 5/20 & 15/50 Industrial Grade</i>	2000	2002

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BPCL Mahul Refinery <i>Biturox® Bharat</i> Installation of a Biturox® bitumen processing plant incl. a Biturox® pilot plant	Mumbai License, basic design for the process unit, detailed engineering, procurement and delivery of key equipment, start-up, training and documentation	India <i>2.150 TPD 80/100 Road Grade</i>	1998	2000 Green field <i>EPCM</i>
Department of Car Roads Chelyabinsk Area Administration <i>Biturox® Chelyabinsk</i> Installation of a Biturox® bitumen processing plant for production of road grade bitumen incl. feed unloading unit for railway and product filling unit for trucks	Chelyabinsk License, basic design for the process and off-plot units, detailed engineering, procurement and supply of the plant equipment and material, site supervision, start-up, training and documentation	Russia <i>480 TPD R+B: 43°C, Pen 100/130</i>	1998	2000 Green field <i>EPCM</i>
MPE Myanma Petrochemical Enterprise Ltd. <i>Biturox® Myanmar</i> Installation of a Biturox® bitumen processing plant for production of road grade bitumen incl. extensive transport and loading facilities	Yangon License, basic design for process and off-plot units, detailed engineering, procurement and supply of the plant equipment and material, site supervision, start-up, training and documentation (general contracting)	Myanmar <i>400 TPD; 200.000 MTPA Pen 80/100</i>	1998	1999 Green field <i>EPC</i>
ESHA Smid & Hollander Raffinaderij <i>Biturox® Amsterdam</i> Installation of a Biturox® bitumen processing plant for production of industrial grade bitumen	Amsterdam License, basic design for the process unit, detailed engineering, procurement and supply of selected equipment, start-up, training and documentation	The Netherlands <i>192 TPD R+B: 85°C Pen 25, 95°C Pen 35</i>	1997	1998 Green field <i>EPCM</i>
Visakh Refinery <i>Biturox® Visakh</i> Installation of a Biturox® bitumen processing plant	Visakhapatnam License, basic design for the process unit, detailed engineering, procurement and supply of key equipment	India <i>750 TPD R+B: 40-55°C, Pen 60/70</i>	1997	1998 Green field <i>EPCM</i>



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Petrochemica Plock <i>Biturox® Plock</i> Installation of a Biturox® bitumen processing plant for production of industrial and road grade bitumen	Plock License, extended basic design, procurement and supply of special parts for the reactors and a pilot plant, start-up, training and documentation	Poland <i>2 x 880 TPD, R+B: 45-60°C Pen 70-100, 45-60°C Pen 50-70, 50-65°C Pen 30-50, 80-90°C Pen 20-30, 100-110°C Pen 10-25, 70- 80°C Pen 5-30</i>	1996	1997
OMV AG <i>Biturox® Pilot Plant</i> Installation of a Biturox® research pilot plant, plant design for continous operation	Schwechat Basic design, detailed engineering, procurement, supply, site supervision, start-up assistance	Austria <i>Pilot Plant</i>	1995	1997
Mobil Oil Corporation <i>Biturox® Joliet</i> Installation of a Biturox® bitumen processing plant	Joilet, Illinois License, basic design for the process unit	USA <i>1.000 TPD</i>	1996	1996
TPI Thai Petrochemical Industry <i>Biturox® Rayong</i> Installation of a Biturox® bitumen processing plant for production of road grade bitumen incl. drum filling unit and Biturox® pilot plant	Rayong License, basic design for process and off-plot units, detailed engineering, procurement and supply of the plant equipment and material, start-up, training and documentation (general contracting)	Thailand <i>1.000 TPD; R+B: 50-60°C Pen 60-70, 65-80°C Pen 30-40, 90-120°C Pen 10-20</i>	1995	1996
Mobil Technology Company <i>Bitulab Paulsboro</i> License, installation of a Biturox® pilot plant	Paulsboro, NJ License, detailed engineering, procurement, assembly and start-up as well as delivery of the pilot plant	USA <i>Pilot Plant</i>	1995	1995

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Baku Refinery <i>Biturox® Baku</i> Installation of a Biturox® bitumen processing plant for production of industrial and road grade bitumen	Baku License, basic design, detailed engineering, procurement and supply of equipment and material, site supervision, start-up, training and documentation (general contracting) of process and off-plot units	Azerbaijan <i>1.080 TPD R+B: 40-55°C Pen 60/70, 85°C Pen 25, 30°C Pen 70</i>	1994	1995
NEKRA <i>Biturox® Krasnowodsk</i> License, installation of a Paratox-Unit for preparation of the raw material of the vacuum distillation unit as well as a Biturox® bitumen processing plant	Turkmenbashi License, basic design for the process units, detailed design, procurement and supply of equipment and material, site supervision, start-up, training and documentation (general contracting)	Turkmenistan <i>600 TPD R+B: 60-80°C, Pen 100-150</i>	1994	1995
TOYO / MRPL <i>Biturox® Mangalore</i> Installation of a Biturox® bitumen processing plant	Mangalore License, basic design for the process unit, detailed engineering, procurement and supply of the plant equipment and material, site supervision	India <i>352 TPD R+B: 40-55°C, Pen 60/70</i>	1993	1995
Lisichanskij NPZ <i>Bitukomb Lisichansk</i> Installation of a Biturox® bitumen processing plant for production of industrial and road grade bitumen, a Bitufelt roofing material production and Bitufil rail and road tanker filling and tank yard	Lysichansk License, basic design of process and off-plot units, detailed engineering, procurement and supply of equipment and material, site supervision, training and documentation (general contracting)	Ukraine <i>1.200 TPD R+B: 43°C Pen 110, 47°C Pen 80, 51°C Pen 50, 50°C Pen 50, 85°C Pen 25, 70°C Pen 30, 90°C Pen 10</i>	1992	1995
CPCL Chennai Refinery <i>Biturox® Chennai</i> Installation of a Biturox® bitumen processing plant for production of industrial and road grade bitumen	Chennai (Madras) License, basic design for process and off-plot units, detailed engineering, procurement and supply of selected equipment	India <i>336 TPD R+B: 57°C, Pen 30/40</i>	1994	1994

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NIOC National Iranian Oil Company <i>Biturox® Bandar Abbas</i> Installation of a Biturox® bitumen processing plant (unit 10) within the implementation of a complete petrochemical refinery	Bandar Abbas License, basic and detailed engineering for the Biturox® unit and supply of a plant model 1:33	Iran <i>795 TPD R+G</i>	1990	1994 Engineering <i>E</i>
Mobil Technology Company <i>Bitulab Melbourne</i> Installation of a Biturox® pilot plant	Melbourne License, detail engineering, procurement, assembly and start-up as well as delivery of the pilot plant	Australia <i>Pilot Plant</i>	1993	1993 Green field <i>EPCM</i>
Mobil <i>Biturox® Adelaide</i> Installation of a Biturox® bitumen processing plant for production of Multigrade bitumen, raw material: combination of PDA pitch, extract, VR incl. pilot plant	Adelaide License, basic design for the process unit, detailed engineering, procurement, assembly and supply of the pilot plant, start-up	Australia <i>700 TPD R+B: 53,5°C, Pen 40</i>	1991	1992 Green field <i>EPCM</i>
CPC Chinese Petroleum Corporation <i>Biturox® Kaoshiung</i> Installation of a Biturox® bitumen processing plant	Kaohsiung License, basic design for the process unit	Taiwan <i>8.000 TPA R+B: 50°C, Pen 65 (Pen 60/70) 792 TPD, R+B: 95°C, Pen 5/10</i>	1989	1990 Engineering <i>E</i>
NIOC National Iranian Oil Company <i>Biturox® Esfahan</i> Installation of a Biturox® bitumen processing plant	Esfahan License, basic design for the process unit, detailed engineering, procurement and supply of equipment	Iran <i>1.270 TPD</i>	1988	1988 Green field <i>EPCM</i>



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Mobil Oil Wörth <i>Biturox® Wörth</i> Installation of a Biturox® bitumen processing plant	Wörth License, basic design for the process unit	Germany <i>800 TPD</i> <i>570 TPD, R+B: 50°C, Pen 65 (Pen 60/70)</i> <i>216 TPD, R+B: 85°C, Pen 25</i>	1978	1978